

The Role of Hand-Calc Skills for First Year Students of Engineering

Prof. Dr.-Ing. Martin Kraska
2017-07-18

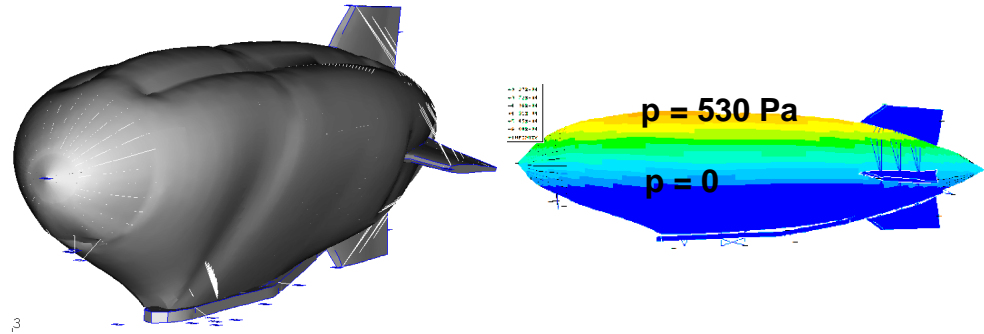


Contents

- Introduction
- Engineering Mechanics:
 - Example problem
 - Math challenges
- Math software: chances and pitfalls
- Hand calc skills: Why they matter
- Chances and challenges of the pocket calculator ban
- Summary



Introduction



Education:

- Mechanical Engineering in Moscow, Freiberg (Sa.) and Berlin
- Research and teaching assistant at the Institute of Mechanics at the TU Berlin

Professional experience:

- Structural analysis at CargoLifter
- Metal forming simulation at INPRO Berlin
- Non-destructive testing and process monitoring



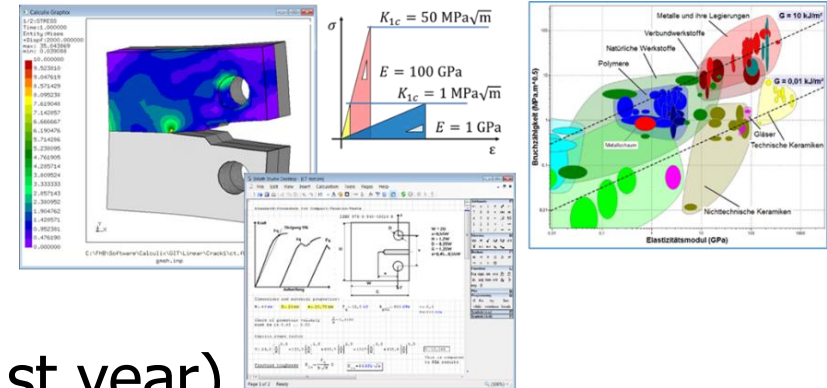
Introduction

Teaching at THB:

- Engineering Mechanics (1st year)
- Materials science (2nd year and master)
- Finite element analysis (3rd year and master)
- Product development (2nd year)

Research at THB:

- Mechanics of materials and structures
- Free math software
 - Documentation, tutorials, examples
 - Development of extensions





Engineering

...is designing, making and operating of complex technical systems.

What engineers need to know

- Properties of the elements
- Ways how to modify these properties
- Possible interactions between elements
- Tools to predict the system properties
- Customers and their requirements
- Social and environmental impact of engineering

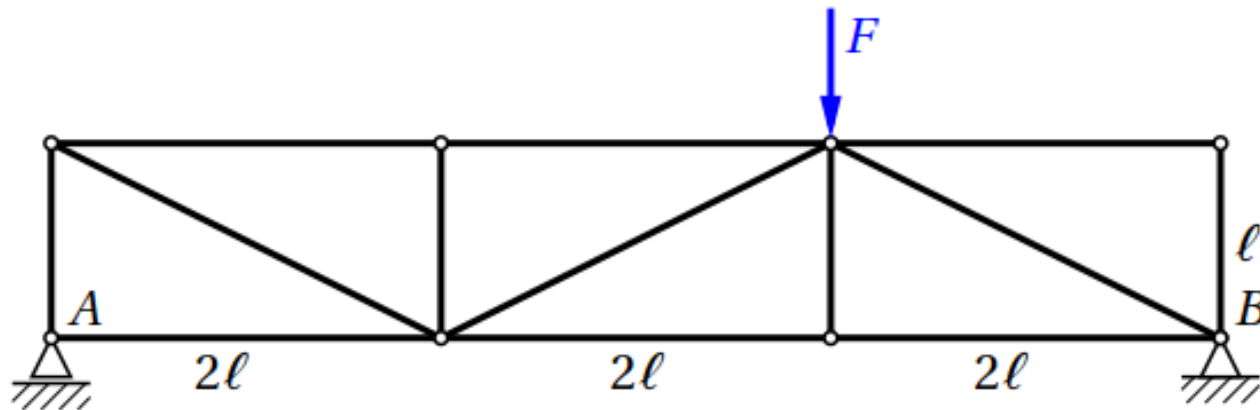


Engineering Mechanics: A Typical Task

Will the system carry the applied load?

Does it break?

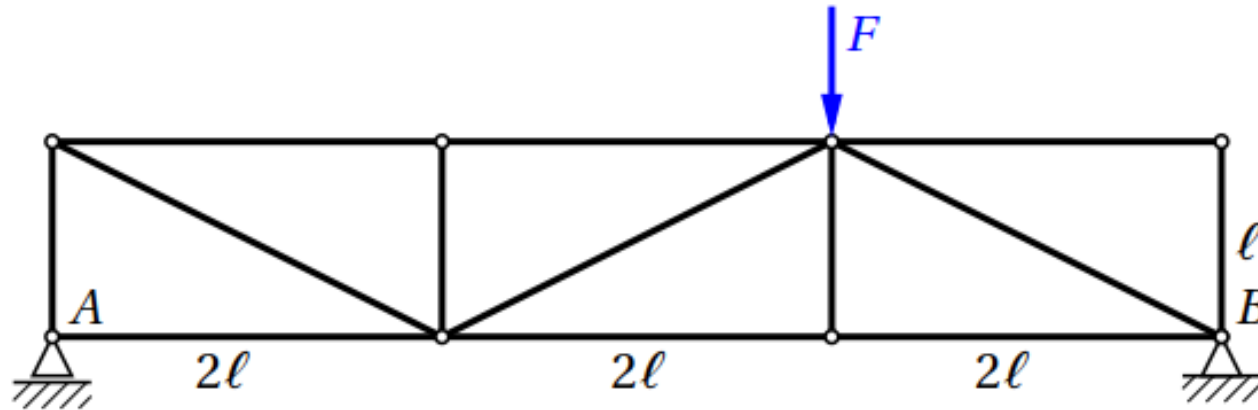
Will there be excessive deformations?





Engineering Mechanics: A Typical Task

Determine the load in the individual members.



Possible solution:

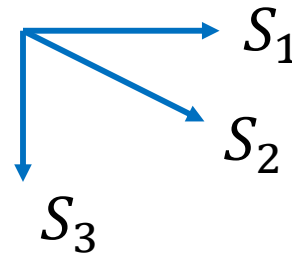
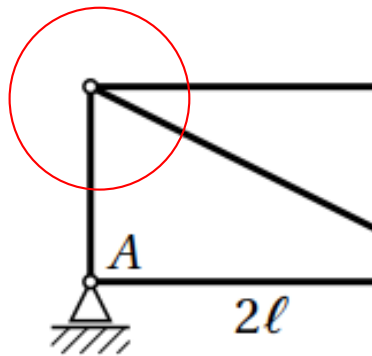
Establish the equilibrium conditions at each node and solve the resulting system.



Modelling

Free body diagram.

This actually introduces the target quantities:

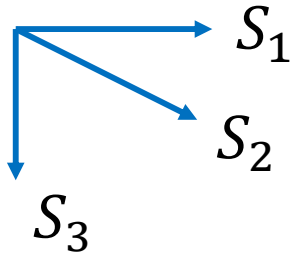




Modelling

Nodal equilibrium.

Sum up the forces in horizontal and vertical directions:



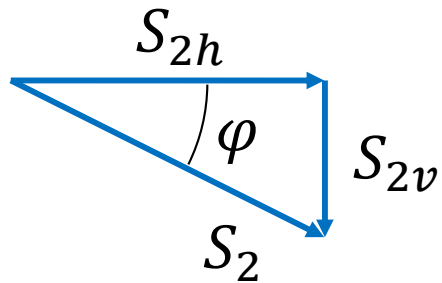
$$\rightarrow \Sigma F = S_1 + S_2 \text{ times what?}$$

$$\downarrow \Sigma F = S_3 + S_2 \text{ times what?}$$



Geometry

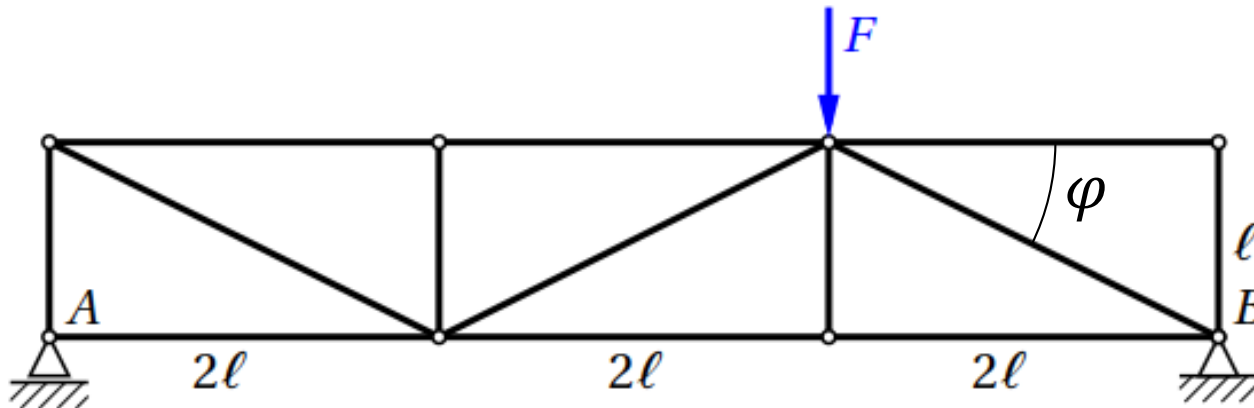
Trigonometry.



$$\tan \varphi = \frac{\ell}{2\ell}$$

$$\sin \varphi = \frac{S_{2v}}{S_2}$$

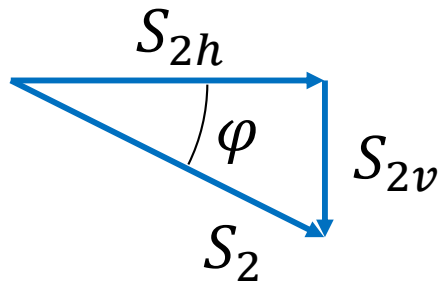
$$\cos \varphi = \frac{S_{2h}}{S_2}$$





Geometry

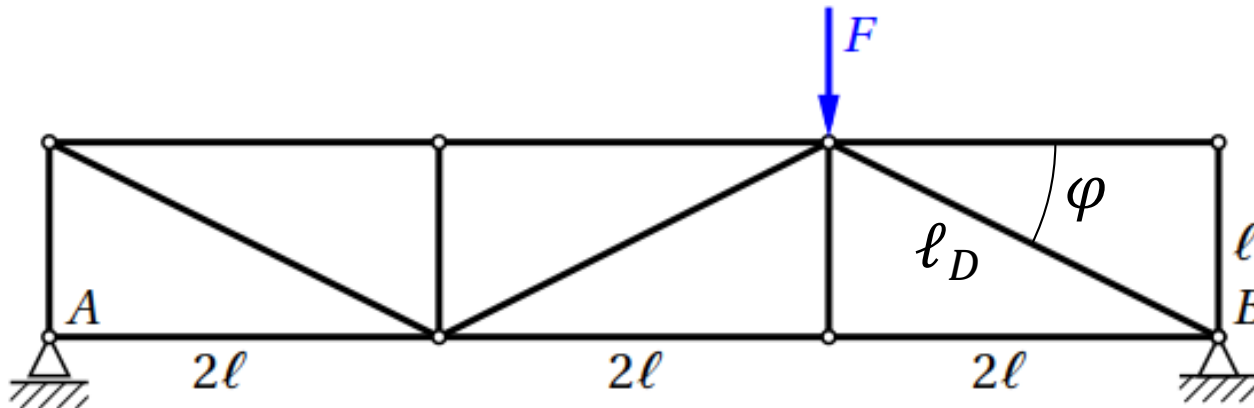
Proportions.



$$\frac{S_{2v}}{S_2} = \frac{\ell}{\ell_D}$$

$$\frac{S_{2h}}{S_2} = \frac{2\ell}{\ell_D}$$

$$\ell_D = \sqrt{\ell^2 + (2\ell)^2}$$





Challenges

- Apply trigonometric functions and Pythagorean theorem
- Establish proportions for similar triangles
- Transforming and solving of equations
- Multiply and divide fractions
- Handling of percentages

Should be no problem for first year's, should it?
If it was, what could we do?



Math Software

Motivation:

- **Reliable** documentation and performance of calculations
- **Avoid mistakes** due to lack of concentration
- **More fun** to debug, streamline and modify an automatic document instead of tedious repeated hand calc.



Math Software

Expected challenges when I joined THB:

- Students are used to CAS tools from school – how to handle that: **ban or integrate?**
- Can math software compensate for low hand calc skills and allow focussing on the mechanis stuff?
- How to promote efficient use of software for documenting and performing of technical calculations?



Math Software

Adopted Strategy:

- Selection of SMath Studio
- Investigate the efficient use in Engineering Mechanics
- Identify shortcomings
- Contributions to extend documentation and functionality

Kerbfornzahl für eine abgesetzte Welle (nach

$D := 50 \text{ mm}$

$d := 32 \text{ mm}$

$r := 7 \text{ mm}$

$\sigma_{zul} := 100 \text{ MPa}$

$t := \frac{D-d}{2} \quad t = 9 \text{ mm}$

$\alpha_{Kzd} := 1 + \frac{1}{\sqrt{0.62 \cdot \frac{r}{t} + 7 \cdot \frac{r}{d} \cdot \left(1 + 2 \cdot \frac{r}{d}\right)^2}}$

$\alpha_{Kb} := 1 + \frac{1}{\sqrt{0.62 \cdot \frac{r}{t} + 11.6 \cdot \frac{r}{d} \cdot \left(1 + 2 \cdot \frac{r}{d}\right)^2 + 0.2 \cdot \left(\frac{r}{t}\right)^3 \cdot \frac{d}{D}}}$

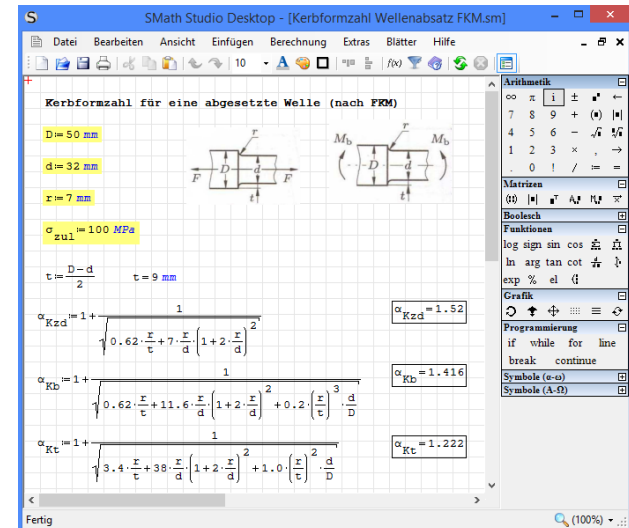
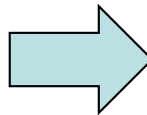
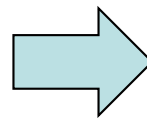
$\alpha_{Kt} := 1 + \frac{1}{\sqrt{3.4 \cdot \frac{r}{t} + 38 \cdot \frac{r}{d} \cdot \left(1 + 2 \cdot \frac{r}{d}\right)^2 + 1.0 \cdot \left(\frac{r}{t}\right)^2 \cdot \frac{d}{D}}}$



Hand Calc Replacement Software

SMath Studio:

- Human-readable document format (sheet)
- Features match the needs of engineers (e.g. unit handling)
- Poor documentation (handbooks, tutorials)
- Weak symbolic (CAS) and plotting functions



Create teaching material
(Moodle course)

Maxima interface
(free CAS-system)



Contribution 1: SMath Studio Support Page

- Interactive tutorial (bi-lingual, appr. 2h)
- Handbook (introduction and reference, in German)
- Interactive handbook (help system, bi-lingual)
- Pre-configured portable package (for use on USB drive)

The screenshot shows the website of Fachhochschule Brandenburg University of Applied Sciences. The main content area is titled 'Was ist SMath Studio?' and includes a graph of a function and several mathematical formulas. A 'Reference book' window is open, displaying a table of contents with the following links:

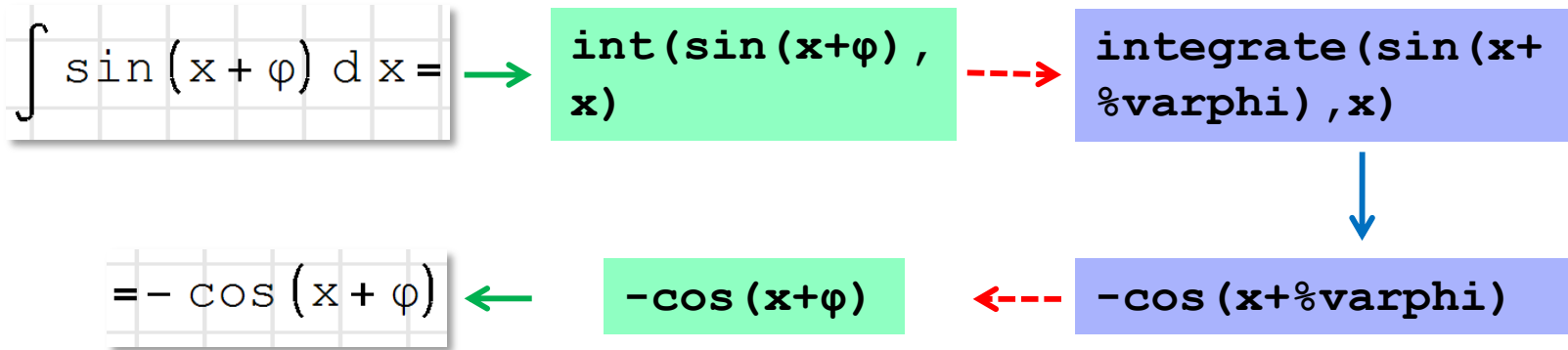
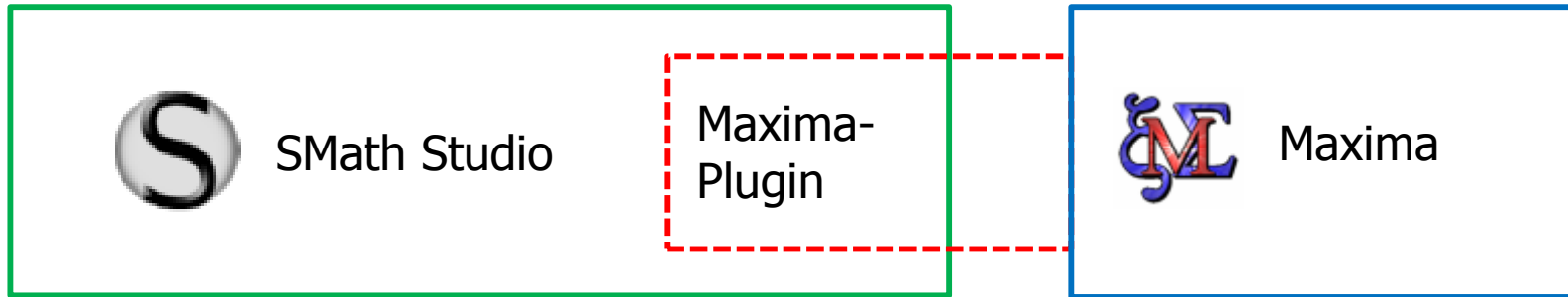
- Home
- Back
- Copy
- SMath Studio Handbook
- Links work either with Click or Ctrl-C on document settings. In doubt try both
- Stale links Not yet filled with conten
- Program Operation
- SMath Studio documents
- Import/Export of data and documents
- Mathematics
- Graphics
- Units of Measurement
- Programming
- Plugins
- Howto
- Examples
- Function index

At the bottom of the reference book window, the following text is displayed:

```
$Author: mkraska $  
$Date: 2017-01-15 00:35:00 +0100 (So, ...
```



Contribution 2: SMath With Maxima



Implemented by Kay Graubmann, student at THB, Innovationspreis 2013



SMath Studio Development smath.info

Alexander Melnik,
Jean Giraud,
Canada

Martin Kraska,
Kay Graubmann,
THB

Andrey Ivashov,
St. Petersburg

Viacheslav Mezentsev,
Jekaterinburg

Davide Carpi,
Genua

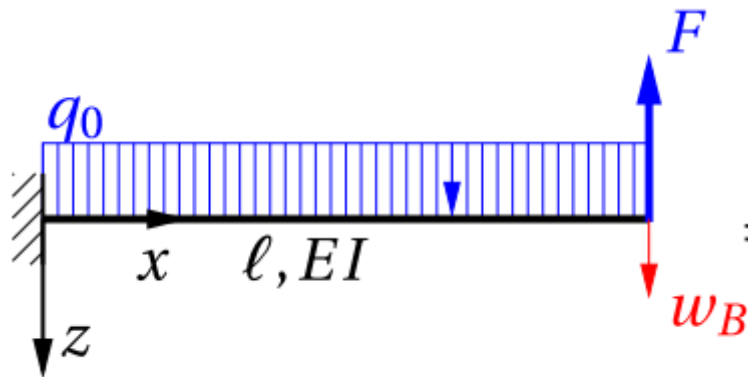
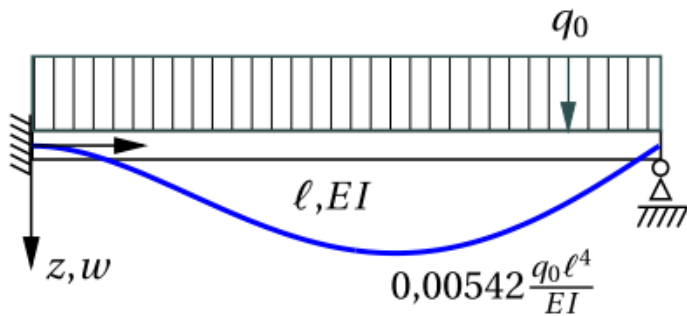
Radovan Omorjan,
Novi Sad

Fridel Selitsky,
Beer-Sheva



SMATH Studio With Maxima

Application: Symbolic solution of systems of equations:



$$w'(x) := \frac{1}{EI} \cdot \left(\left(-\frac{q_0}{6} \right) \cdot (L-x)^3 + \frac{F}{2} \cdot (L-x)^2 \right) + C_1$$

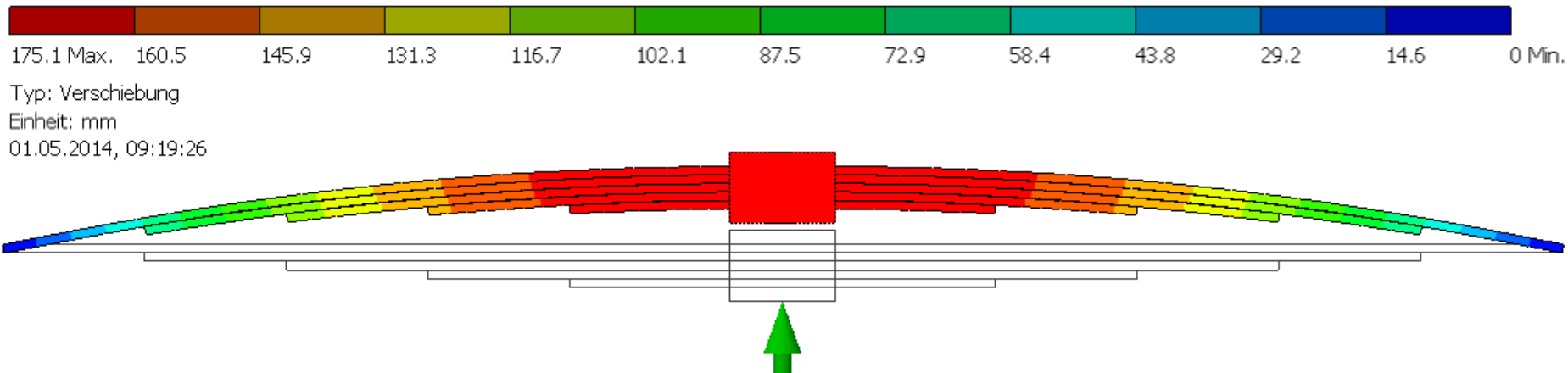
$$w(x) := \frac{1}{EI} \cdot \left(\frac{q_0}{24} \cdot (L-x)^4 - \frac{F}{6} \cdot (L-x)^3 \right) + C_1 \cdot x + C_2$$

$$\text{Solve} \left(\begin{cases} w(0) = 0 \\ w'(0) = 0 \\ w(L) = 0 \end{cases} ; \begin{cases} C_1 \\ C_2 \\ F \end{cases} \right) = \begin{cases} C_1 = \left(-\frac{q_0 \cdot L^3}{48 \cdot EI} \right) \\ C_2 = \frac{q_0 \cdot L^4}{48 \cdot EI} \\ F = \frac{3 \cdot q_0 \cdot L}{8} \end{cases}$$



SMATH Studio and FEA

Gesamtbreite der Federblätter	$b := 250 \text{ mm}$
Dicke der Federblätter:	$t := 6 \text{ mm}$
E-Modul	$E := 210 \text{ GPa}$
Kraft am Federende	$P := \frac{5000}{2} \text{ N}$
Freie Federlänge (einseitig)	$L := \left(\frac{1100}{2} - 37,5 \right) \text{ mm} = 512,5 \text{ mm}$
Durchbiegung	$w := \frac{6 \cdot P \cdot L^3}{E \cdot b \cdot t^3} = 178 \text{ mm}$





Hand Calc Replacement with SMath Studio

Application in the Mech.Eng. Program:

- Engineering Mechanics 1 und 2 (Prof. Kraska): Reference solutions for exercises
- Mechanical Design (Hr. Rotsch): Application for part dimensioning
- Product Development (3. term): Introduction to SMath as a tool for documenting engin. calculations
- Finite Elements Methode (6. term): Analytic double-check of simulations
- Students use SMath Studio for projects in various subjects

So everyone is happy now?



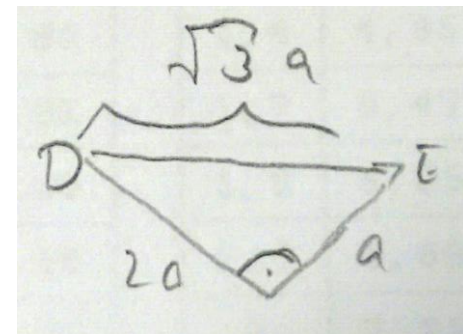
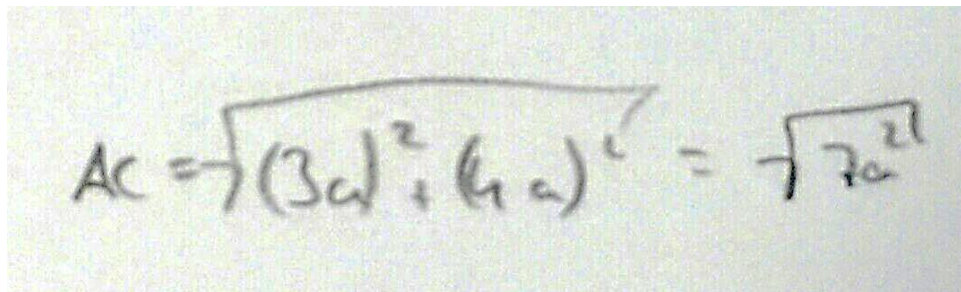
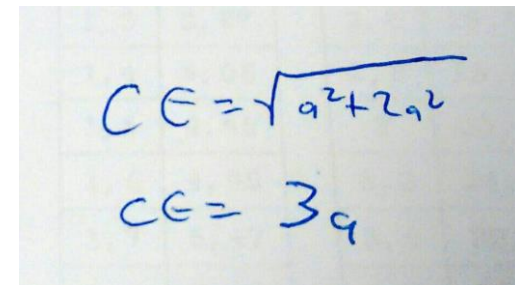
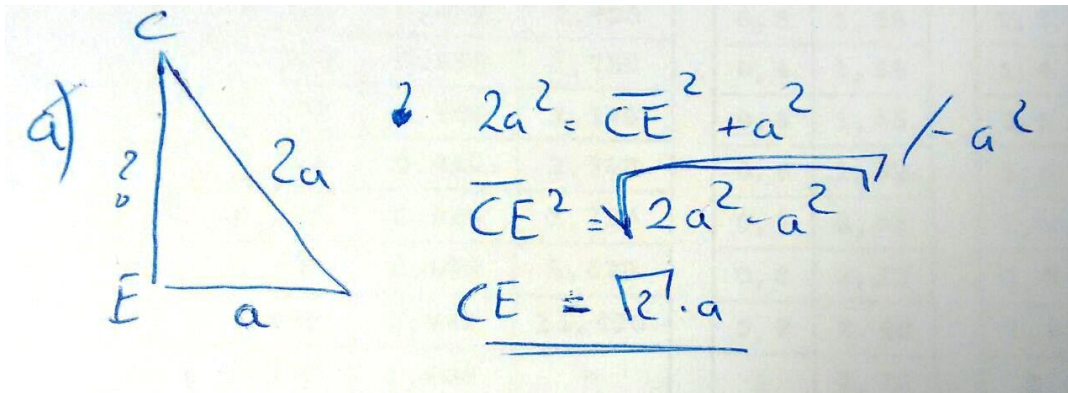
Dawn of the Reality

- THB students are very heterogeneous
- Formal requirements for entry do not imply fitness for anything
- Choosing engineering as subject does not imply
 - any particular skill in that area
 - any idea of what engineering is
 - the awareness of how important math is
 - readiness for hard work



Observations – best of

1st year exam of Engineering Mechanics

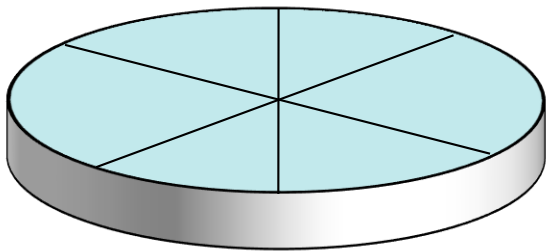




Observations

Considerable amount of first year students show

- No active skills of hand calc (very slow, many mistakes)
- Dependence on pocket calculator even for trivial operations like $1/2 + 1/3$
- No sketching skills (in particular 3D views)





Where Math Software Doesn't Help

$$\frac{c_{\text{critTi}}}{c_{\text{critSc}}} = 79,3719$$

„The critical crack length of Ti is 79% higher than that of Silicon carbide“

$$\frac{c_{\text{critTi}}}{c_{\text{critSc}}} = 79,3719$$

Die kritische Risslänge der Titanlegierung ist 79% größer als die des Siliciumcarbids. Es ist also deutlich zäher.



Resulting Problems

Teacher/student speed mismatch in lectures:

- Ideal: Understanding while taking notes
- Real: Don't keep up, no questions, smartphone screenshots

Complaints on high workload

- Homework assignments take a lot of time
- Frustration by poor performance

Slow hand calc means slow thinking

- Bad performance in exams
- Resistance to establish and use math models
- Low ability and eagerness to critically judge results



Consequence

We can't tolerate slow hand calc!

- No account for slow thinking in lectures and exercises
- Communicate the essential set of skills and facts to know by heart
- **Ban of pocket calculators from exams**

Those who can't keep up:

- Need problem-awareness
- Need training

→ **Boot Camp**



<http://i41.tinypic.com/x3wufl.jpg>



Pocket Calculator Ban

Challenges to the teacher:

- Don't waste time in exercises and lectures.
- Provide and demonstrate techniques for efficient estimates (cheat sheet)
- Provide mnemonics
- Use handcalc-friendly figures
- Appropriate evaluation of exams
 - Deriving equations versus making estimates,
 - Handling of mistakes



Pocket Calculator Ban

Substitutes

- Approximate division and multiplication

$$\frac{a + x\%}{b + y\%} \approx \frac{a}{b} + x\% - y\%$$

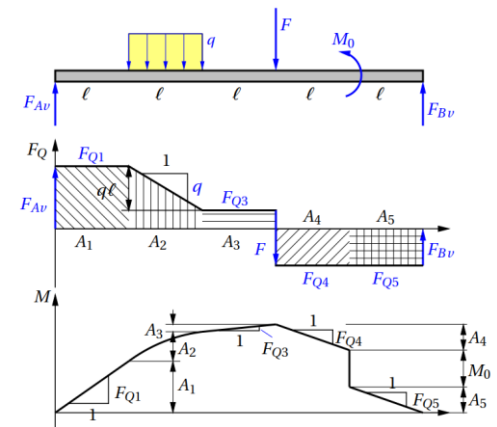
- Linearizations

$$\sqrt{a^2 + x} \approx a + \frac{1}{2} \cdot \frac{x}{a}$$

- Tables and interpolation

$\frac{\varphi}{^\circ}$	$\frac{\varphi}{\text{rad}}$	$\sin(\varphi)$	$\tan(\varphi)$
0	0,000	0,000	0,000
10	0,175	0,174	0,176
20	0,349	0,342	0,364

- Graphical Methods





Pocket Calculator Ban

Chances

- Surprise: Wow, how close these estimates can be!
- Pride: Wow, I can do math!
- Increasing mental fitness and self confidence
- Students get used to linearisations as a powerful tool from the very beginning



To Learn By Heart

n	1	2	3	4	5	6	7	8	9	10
1	1	2	3	4	5	6	7	8	9	10
2		4	6	8	10	12	14	16	18	20
3			9	12	15	18	21	24	27	30
4				16	20	24	28	32	36	40
5					25	30	35	40	45	50
6						36	42	48	54	60
7							49	56	63	70
8								64	72	80
9									81	90
10										100

n	n^3	$1/n$
1	1	1,000
2	8	0,500
3	27	0,333
4	64	0,250
5	125	0,200
6	216	0,167
7	343	
8	512	0,125
9	729	
10	1000	0,000

π	3,14
2π	6,28
$\pi/2$	1,57
$\sqrt{2}$	1,414
$\sqrt{3}$	1,732



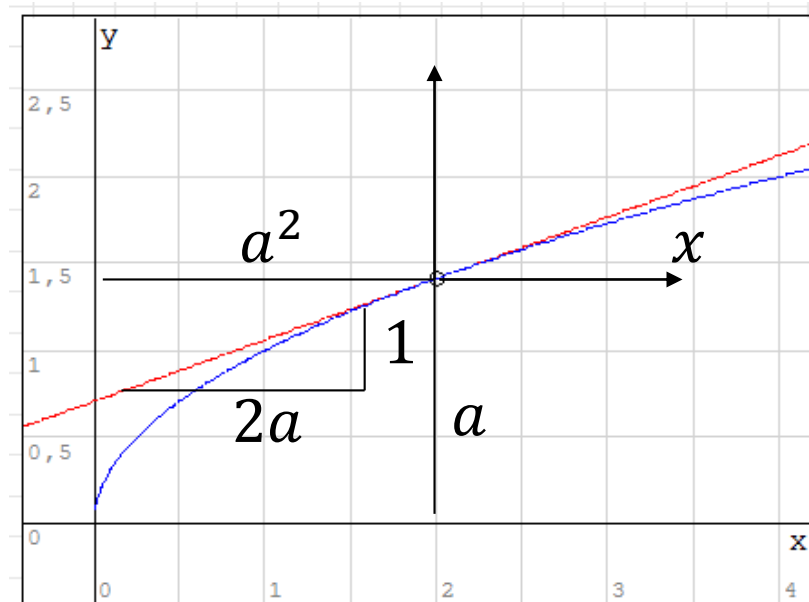
To Learn By Heart

Grad	rad			sin		cos	tan
0°	0	0,00	$\sqrt{0}/2$	0	0,000	1	0
30°	$\pi/6$	0,534	$\sqrt{1}/2$	1/2	0,500	$\sqrt{3}/2$	$1/\sqrt{3}$
45°	$\pi/4$	0,785	$\sqrt{2}/2$	$1/\sqrt{2}$	0,707	$1/\sqrt{2}$	1
60°	$\pi/3$	1,05	$\sqrt{3}/2$	$\sqrt{3}/2$	0,866	1/2	$\sqrt{3}$
90°	$\pi/2$	1,57	$\sqrt{4}/2$	1	1,000	0	∞

mnemonic

☰ Square Root Demo

$$\sqrt{a^2 + x} \approx a + \frac{1}{2} \cdot \frac{x}{a}$$



```

{
  sqrt(x)
  Taylor(sqrt(x); x=2; 1)
  [2 sqrt(2) "o"]
}

```

$$\sqrt{71} = \sqrt{64 + 7}$$

$$\sqrt{71} = \sqrt{64 + 7} \approx 8 + \frac{1}{2} \cdot \frac{7}{8}$$

$$\sqrt{71} = \sqrt{64 + 7} \approx 8 + \frac{1}{2} \cdot \frac{7}{8} \approx 8,5$$

$$\sqrt{71} = 8,4261$$



Summary

- Part of the first year students of engineering is close to **mathematical illiteracy**
- **Initial expectation:** Math software compensates for weak math skills and let the engineers focus on the design.
- **Observation:** Weak math skills strongly correlate with slow thinking and lack of critical review.
- **Training** is worth the effort.
- **Impact of math software** (like with many other tools)
 - Strong engineers become more efficient and powerful. SMath Studio is for them!
 - Weak engineers become... **Dangerous!**

Vielen Dank für Ihre Aufmerksamkeit



Kontakt

Prof. Dr.-Ing. Martin Kraska
Werkstoff- und Strukturmechanik/Mechanics of Materials and Structures
Maschinenbau/Mechanical Engineering
Fachbereich Technik

Technische Hochschule Brandenburg
University of Applied Sciences
Magdeburger Str. 50
14770 Brandenburg an der Havel
Raum: 401 IWZ

T +49 3381 355 356
F +49 3381 355 66 356
kraska@th-brandenburg.de
Web:

[Martin Kraska](#)
[Offene Werkstatt der THB](#)
[Studiengang Maschinenbau](#)